

**IN THE SPECIFICATION:**

Page 1, after the title, please insert

**-- BACKGROUND OF THE INVENTION --**

Page 3, before the paragraph, which begins with "From this derives the object of the present invention to,"

please insert

**-- SUMMARY OF THE INVENTION --**

Page 7, before the paragraph, which begins with "The invention is described in further detail"

please insert

**-- BRIEF DESCRIPTION OF THE DRAWINGS --**

Page 8, before the paragraph, which begins with "On the machine bed 1 two spindle,"

please insert

**-- DETAILED DESCRIPTION OF THE INVENTION --**